

VCP Recommended Reference

| Plating Line | | | | Technology | | | Rigid Panel Thickness | | Flex Panel (FPC) | Anode Type | | 500mm deep FPC panel installation dimensions | | 635mm deep panel installation dimensions | | 730mm deep panel installation dimensions | | |
|------------------------|---|----------------------------|----------------------------|---------------|-----------------|--------------|-----------------------|------------|------------------|------------|-----------|--|----------------|--|----------------|--|----------------|------|
| General classification | Medium classification | Rectifier | Cathode flight bar | Panel plating | Pattern plating | Hole filling | 0.3-3.2mm | 0.05-3.2mm | 0.036-1.2mm | Soluble | insoluble | (m m) Width | (m m) Height | (m m) Width | (m m) Height | (m m) Width | (m m) Height | |
| Transfer-type VCP | Single-row Upper and Lower transfer-type VCP | DC | Top clamp | ● | ● | ● | ● | ● | ● | ● | ● | 2950 | 3800 | 2950 | 4000 | 2950 | 4200 | |
| | | Pulse-electroplating | | ● | ○ | * | ● | ● | * | ● | * | * | * | 3650 | 4000 | 3650 | 4200 | |
| | | DC | Upper and lower clip frame | ● | ● | ● | ● | ● | ● | ● | ● | ● | 2950 | 4800 | 2950 | 5000 | 2950 | 5200 |
| | | Pulse-electroplating | | ● | ○ | * | ● | ● | * | ● | * | * | * | 3650 | 5000 | 3650 | 5200 | |
| | Double-row Upper and Lower Transfer-type DVCP | Top clamp | DC | ● | ● | ● | ● | ● | ● | ● | ● | ● | 4350 | 3800 | 4350 | 4000 | 4350 | 4200 |
| | | | Pulse-electroplating | ● | ○ | * | ● | ● | * | ● | * | * | * | 5500 | 4000 | 5500 | 4200 | |
| | | Upper and lower clip frame | DC | ● | ● | ● | ● | ● | ● | ● | ● | ● | 4350 | 4800 | 4350 | 5000 | 4350 | 5200 |
| | | | Pulse-electroplating | ● | ○ | * | ● | ● | * | ● | * | * | * | 5500 | 5000 | 5500 | 5200 | |
| | Single-row Li-transfer-type UVCP | Top clamp | DC | ● | ● | ● | ● | ● | ● | ● | ● | ● | 5120 | 3500 | 5120 | 3600 | 5120 | 3700 |
| | | | Pulse-electroplating | ● | ○ | * | ● | ● | * | ● | * | * | * | 5120 | 3600 | 5120 | 3700 | |
| | | Upper and lower clip frame | DC | ● | ● | ● | ● | ● | ● | ● | ● | ● | 5120 | 3600 | 5120 | 3750 | 5120 | 3850 |
| | | | Pulse-electroplating | ● | ○ | * | ● | ● | * | ● | * | * | * | 5120 | 3750 | 5120 | 3850 | |
| | Double-row Li-transfer-type UDVCP | Top clamp | DC | ● | ● | ● | ● | ● | ● | ● | ● | ● | 7000 | 3500 | 7000 | 3600 | 7000 | 3700 |
| | | | Pulse-electroplating | ● | ○ | * | ● | ● | * | ● | * | * | * | 7000 | 3600 | 7000 | 3700 | |
| | | Upper and lower clip frame | DC | ● | ● | ● | ● | ● | ● | ● | ● | ● | 7000 | 3600 | 7000 | 3750 | 7000 | 3850 |
| | | | Pulse-electroplating | ● | ○ | * | ● | ● | * | ● | * | * | * | 7000 | 3750 | 7000 | 3850 | |
| Integrated-type EVCP | EVCP Integrated-type | DC | Top clamp | ● | * | * | ● | * | * | ● | ● | * | * | 2350 | 3600 | 2350 | 3700 | |
| | | Pulse-electroplating | | ● | * | * | ● | * | * | ● | * | * | * | 2350 | 3750 | 2350 | 3850 | |

● Applicable

* Not applicable

○ Applicable for copper plating, not applicable for tin plating

1. No insoluble anode has been used in Pulse-electroplating

2. -Integrated type is not recommended for pattern plating nor hole filling process, and is not recommended for manufacturing thin panel